

Dart Dept. 5

Dart Aerospace Ltd.

SPLIT

36

Date: Thursday, 8/23/2007 4:26:55 PM  
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY		
Job Number	: 34213					
Estimate Number	: 13001					
P.O. Number	: N/A		Part Number	: D412702045A		
This Issue	8/23/2007	S.O. No.	N/A	Drawing Number	: IIN D412-702 REV E	
Prsht Rev.	NC			Project Number	: N/A	
First Issue	8/23/2007	Type	SMALL /MED FAB	Drawing Revision	: E	
Previous Run	N/A			Material	: N/A	
Written By				Due Date	9/3/2007	Qty: 1
Checked & Approved By	: 1807.08.23			Um:	Each	
Comment	: est rev A 07.08.22 new issue EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	DC	DOCUMENT CONTROL	
			(2)
	Comment: DOCUMENT CONTROL		
	Photocopy bluefile & type labels per PPP D412-702-045A CHG001		5 07/02/20 KJ 07 8.29
2.0	D412702111A	HARNESS ASSEMBLY	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
	HARNESS ASSEMBLY		
	BATCH: B34228		
3.0	D412702113A	HARNESS ASSEMBLY	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
	HARNESS ASSEMBLY		
	BATCH: B34229		
4.0	D3572041	GUIDE ASSEMBLY	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
	GUIDE ASSEMBLY		
	B31870 2X 10		
5.0	AN416A	Bolt	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
	Bolt		
	M18 949		

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING S... DDER HARNESS  
ASSEMBLY

Job Number: 34213

Part Number: D412702045A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN425A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

*M104438*

~~44~~ Washer

*CD*

7.0

AN960JD416



Comment: Qty.: 20.0000 Each(s)/Unit Total : 40.0000 Each(s)

Washer

batch: *M103691 20X*

*M104215 20X*

8.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: *M102552 6X*

*M104218 6X*

*8/27/20*

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*8/27/20*

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-045A CHG001

Location:

PPP Rev: *Draft*

*8/27/20*

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*Draft*

Job Completion



*8/27/20*

QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	Part Number	Description
X					D412-702-041A	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043A	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045A	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047A	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049A	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101A	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-042	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
2	1		1		D412-702-103A	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-041	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1			1	D412-702-105A	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-042	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1	1				D412-702-107A	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-042	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1	1				D412-702-109A	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-041	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

\* DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34213

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QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	Part Number	Description
2		2			D412-702-111A	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-043	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113A	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-044	SHOULDER HARNESS
4*		4*			MS24693S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1			1		D412-702-115A	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-042	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
1			1		D412-702-117A	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-041	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
2	2				D3542-1	BRACKET
7	3		4	1	D3571-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6		6	2	D3578-041	DOUBLER
2	2				D3610-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2		8		MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	CR3212-4-4	RIVET

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 34213

Date: Thursday, 15/11/2007 6:55:16 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-702-UPDATE PAPERWORK		
Job Number	: 35746					
Estimate Number	: 10804					
P.O. Number	: N/A		Part Number	: Z_CUSTOM		
This Issue	: 15/11/2007	S.O. No. : N/A	Drawing Number	: ECN 1065		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: N/A		
Previous Run	: 00015		Material	: N/A		
Written By	:		Due Date	: 22/11/2007 Qty: 1 Um: Each		
Checked & Approved By	:					
Comment	:					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

D412-702-021 31266 2X 30645 2X

D412-702-023 35411 3X

D412-702-025 32001 3X - 31174 3X

D412-702-031 33277 1X

D412-702-033 31453 1X

D412-702-041A

D412-702-041B 34427 1X - 32757 1X

D412-702-043A 34212 1X

D412-702-043B 32756 1X

D412-702-045A 34213 1X

D412-702-045B 32757 1X

D412-702-059 32327-5X

D412-702-069 34435 7X

ADD NEW PAPERWORK TO KITS IN STOCK

EASA STC EASA.IM.R.S.00710 REV.1

RETURN KITS TO STOCK